

品质，为每一个客户
QUALITY, FOR EVERY CUSTOMER



泉州双剑(禾力)机械制造有限公司
QUANZHOU SHUANGJIAN (HELI) MACHINERY MANUFACTURING CO., LTD.

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FOCUS ON FORGING BUCKET TOOTH

专注于锻造斗齿

重塑好斗齿
Reshaped high quality teeth





ENTERPRISE INTRODUCTION 企业简介

永春双剑（禾力）机械制造有限公司成立于2018年，位于永春县轻工新城轻工南路，占地面积达50多亩，建设3座标准厂房，总建筑面积26523平方米。

公司集开发设计、生产销售挖掘机装载机各型斗齿、齿座、耐磨块、护板等各种挖斗铲斗耐磨件。涵盖小松、大宇、卡特、沃尔沃、神钢等各品牌适用件。年产各型耐磨件10000余吨。是一家极富创造性和开拓性的公司。公司拥有自主品牌“双剑”。“双剑锻造斗齿”以超耐磨、抗冲击深受用户好评。

双剑积极响应国家供给侧改革的号召，依靠科技提高，强化管理，坚持走质量兴业之路。通过对每一批次的产品抽检，在模具设计、锻造加工、成品检测和客户反馈的问题中及时修正，严格把关每一道程序，致力于将“做挖不断的好斗齿”的品牌理念深印在每一个客户心中。展望未来，双剑锻造的斗齿和斗座，已销往全国各地，并且在海外市场也占有一席之地。双剑员工秉承为企业创造效益，为客户创造价值，为员工创造财富的企业宗旨和创见、自强、合作、共生的核心价值观，致力于工程机械制造和服务，为打造“工程机械领域一流服务制造商”这一共同目标积极努力，奋勇向前。

Yongchun Shuangjian (HELI) Machinery Manufacturing CO.,LTD was founed in 2018. It is located on Qinggong South Road, Light Industry New Town, Yongchun County,Quanzhou City,Fujian China. It covers an area of more than 50 acres and has built 3 standard factories with a total construction area of 26,523 square meters.

The company integrates the development, design, production and sales of various types of bucket teeth, adapter, wear-resistant blocks, guard plates and other wear-resistant parts of bucket for kinds of excavator and loaders. Covering Komatsu, Daewoo, Carter, Volvo, Kobelco and other brands of applicable parts. The annual output of various types of wear-resistant parts is more than 10,000 tons. It is a very creative and pioneering company. The company has its own brand "DOUBLE SWORD". The double sword (D-SWORD) forging teeth are highly praised for their super wear resistance and impact resistance.

Shuangjian (DOUBLE SWORD)actively responds to the call for national supply-side reform, relies on scientific and technological improvement, strengthens management, and adheres to the road of quality and industry. Through the random inspection of each batch of products, timely correction in mold design, forging processing, finished product inspection and customer feedback, strictly control each procedure, and commitment to deepening the brand concept of "Making good teeth with constant digging" Printed in the hearts of every customer.

Looking forward to the future, the teeth and adapter forged by Double Sword have been sold all over the country and overseas markets. Shuangjian employees adhere to the corporate purpose of creating benefits for the enterprise, creating value for customers, and creating wealth for employees, as well as the core values of creativity, self-improvement, cooperation, and symbiosis, and are committed to construction machinery manufacturing and services. To create "first-class service manufacturer in the field of construction machinery" as the common goal, keep working hard and move forward courageously.

双剑以“重新定位好斗齿”为宗旨，本着精、细、实的管理理念。

采用10个工位的锻造工艺，材料流向循序渐进，逐步塑型的过程。8道热处理工序，确保产品力学性能及组织结构的稳定性。拥有专业化的质量管理、产品检测和理化分析团队，确保产品零缺陷。

"Double Sword " by redefining good teeth for the purpose,in line with the management concept of accurate,detailed and pragmatism. By using 10 steps of forging , make the raw material flows step by step to the mould. With 8 processes of heat treatment to ensure the products' mechanical properties and the stability of the organization structure. We have professional team for quality control, products testing and physical &chemical analysis to make sure our products no defect.



高精检测设备

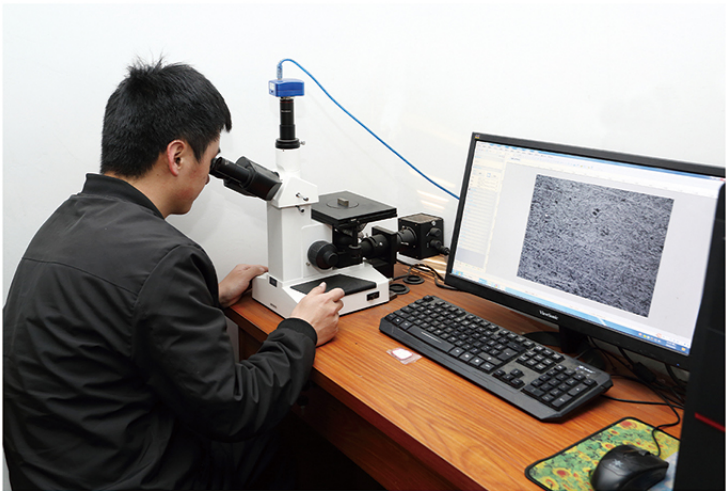
High-end and precise detection equipment.

“仁”，是仁义，“信”，是守信，利他才能存“仁”，守“信”才能安身立命。
“精”，是精益、精深，“准”是准时、准确，精准才能专业，专业才能精深，精深才能卓越。每件事、每个人，都要精益求精、准确及时，打造林泽精准管理之道。
“创新为源”，创新是林泽不断超越的途径,通过理念、管理、经营、产品的持续创新，不断将林泽事业推向新的高度。
“共赢为愿”，共赢是林泽事业兴旺的根本，我们倡导企业内外部的共赢。通过共赢使各利益相关方利益最大化，使大家都是赢家。

To be righteous,honest and trustworthy, to survive permanently. To be accurate and on time ,to be professional. Professional makes precision, preciseness to be superior. Everyone must constantly strive for excellent on everything as a right way of management.

Innovation is the way to be excellent. By innovating on management,sales and development of products to make our business become better and better,.

We aimed at doing Win-Win business. Double Win business makes more benefits for both of us and makes everyone a winner.



金相显微镜(材料微观组织分析)



洛氏硬度检测仪（产品硬度测试）



冲击实验机(产品冲击韧性检测)



直读光谱仪(材料化学成分分析)



磁粉探伤机



库存充足

HUGE STORAGE

产品覆盖1.5吨至60吨各种机型、
年产量达10000吨

Products covered 1.5tons to 60tons of various machines,
the annual output is more than 10000tons.

重塑好斗齿 Reshaping high
quality bucket teeth
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“双剑锻造斗齿” 采用军用特钢材料，
选用国内主要**大型特钢品牌**为供应渠道，
确保原料品质的稳定性。

"DOUBEL SWORD FORGING TEETH "

by using military special steel materials, choosing from the main domestic large-scale
special steel brand as supplier to ensure the stability of the raw materials quality.



▲ No.001 MODEL: 205-70-19570TL

长: 327mm
重: 5.8kg

▲ No.002 MODEL: 207-70-14151T2

长: 393mm
重: 9.6kg

▲ No.003 MODEL: 208-70-14152TL

长: 415mm
重: 13.6kg



▲ No.003 MODEL: 2713-1221TL

长: 280mm
重: 3.1kg

▲ No.004 MODEL: 2713-1217TL

长: 326mm
重: 5.9kg

▲ No.005 MODEL: 2713-1219TL

长: 343mm
重: 7.2kg



▲ No.006 MODEL: 2713-0032TL

长: 396mm
重: 10.8kg

▲ No.007 MODEL: 2713-1236TL

长: 443mm
重: 14.6kg

▲ No.008 MODEL: IU3352TL

长: 345mm
重: 7.3kg



▲ No.009 MODEL: 7T3402TL

长: 395mm
重: 9.8kg

▲ No.010 MODEL: 9W8452TL

长: 415mm
重: 12kg

▲ No.011 MODEL: 9W8552TL

长: 437mm
重: 16kg

产品图片仅供参考，准确信息以实物为准。 / Product photos are for reference only, accurate information in kind shall prevail.

重塑好斗齿 Reshaping high quality bucket teeth



▲ No.012 MODEL: 9W8552TL-背槽

长: 440mm
重: 15.2kg



▲ No.013 MODEL: 14536800TL

长: 433mm
重: 13kg



▲ No.014 MODEL: EC480TL

长: 438mm
重: 14.2kg



▲ No.015 MODEL: LD700TL

长: 507mm
重: 23kg



▲ No.016 MODEL: SK200TL

长: 308mm
重: 5.6kg



▲ No.017 MODEL: 4T5502TL

长: 493mm
重: 26.8kg

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千锤百炼, 锻就品质 THOUSANDS OF CONSTANT FORGING CREAT QUALITY

锻造斗齿, 通过多道工序, 对棒料进行重新塑型, 内部组织致密, 提高产品的强度、耐磨性、疲劳寿命。

Forging bucket teeth, after multiple working procedure, reshape the raw material, densified the internal orgazization to improve the products' strength, wear resistance and life.

重塑好斗齿 Reshaping high quality bucket teeth

精工细造 锐利进取 FINE WORKMANSHIP AND FORGE AHEAD

1、“双剑锻造斗齿”科学合理的外形设计，线型流畅，减少挖掘阻力，提高装渣效率。加长外形提高使用性能。

2、高硬度、高冲击韧性，耐磨不断，同等重量的产品可让有限的材料尽量分布到有效的工作面，使单位使用成本大大降低。

3、极致的锋利外观设计，确保斗齿的穿透力，减轻了发动机和液压系统的负荷，并能节省油耗。

1."Double Sword" forging teeth with its scientific and reasonable design,fluent lines, reducing the digging resistance, and improve the loading efficiency. The extened shape is to improve they performance.

2.High Hardness and Impact , wear resistance.It makes the limited material in the same weight of product distrobute as far as possible to the effective working face. reduced greatly in the unit RM cost.

3.The extremed sharp design to ensure the bucket teeth penetration,reduce the load of the engine and hydraulic system and help save fuel consumption.



▲ No.001 MODEL: 20X-70-14160RC

长: 204mm
重: 2.6kg



▲ No.002 MODEL: 205-70-19570RC-Q

长: 270mm
重: 5.1kg



▲ No.003 MODEL: 205-70-19570RC-Z

长: 265mm
重: 5.8kg



▲ No.004 MODEL: 205-70-19570TH

长: 225mm
重: 4.2kg



▲ No.005 MODEL: 207-70-14151RC-Z

长: 301mm
重: 10kg



▲ No.006 MODEL: 207-70-14151RC-Q

长: 305mm
重: 8.5kg



▲ No.007 MODEL: 208-70-14152RC-Z

长: 345mm
重: 14.2kg



▲ No.008 MODEL: 208-70-14152RC-Q

长: 348mm
重: 12.7kg



▲ No.009 MODEL: 208-70-14152原机

长: 360mm
重: 17.2kg



▲ No.010 MODEL: 2713-1221RC

长: 230mm
重: 3.8kg



▲ No.011 MODEL: 2713-1217RC-Q

长: 260mm
重: 5.2kg



▲ No.012 MODEL: 1U3302RC

长: 262mm
重: 5.4kg

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重塑好斗齿 Reshaping high quality bucket teeth



▲ No.013 MODEL: 2713-1217RC-Z

长: 260mm
重: 5.8kg



▲ No.014 MODEL: 2713-1219RC-Z

长: 288mm
重: 7.8kg



▲ No.015 MODEL: 2713-1219RC-Q

长: 291mm
重: 7.1kg



▲ No.025 MODEL: 9W8452RC

长: 336mm
重: 14kg



▲ No.026 MODEL: 9W8552RC-Z

长: 390mm
重: 23.2kg



▲ No.027 MODEL: 9W8552RC-Q

长: 405mm
重: 19.3kg



▲ No.016 MODEL: 2713-0032RC-Z

长: 314mm
重: 11.1kg



▲ No.017 MODEL: 2713-0032RC-Q

长: 317mm
重: 10.1kg



▲ No.018 MODEL: 2713-1236RC-Z

长: 350mm
重: 16.5kg



▲ No.028 MODEL: 14530544RC

长: 288mm
重: 7.7kg



▲ No.029 MODEL: 14536800RC

长: 341mm
重: 15.8kg



▲ No.030 MODEL: RC-Z

长: 372mm
重: 19.1kg



▲ No.019 MODEL: 2713-1236RC-Q

长: 362mm
重: 15kg



▲ No.020 MODEL: IU3252RC

长: 231mm
重: 3.2kg



▲ No.021 MODEL: 1U3352-Q

长: 275mm
重: 7.3kg



▲ No.031 MODEL: EC480RC-Q

长: 371mm
重: 16.6kg



▲ No.032 MODEL: R225-9RC

长: 273mm
重: 7kg



▲ No.033 MODEL: SK200TH

长: 245mm
重: 5.4kg



▲ No.022 MODEL: 1U3352TH

长: 253mm
重: 6.2kg



▲ No.023 MODEL: 1U3352RCZ

长: 290mm
重: 8.1kg



▲ No.024 MODEL: 7T3402RC

长: 309mm
重: 10.7kg



▲ No.034 MODEL: SK200RC

长: 308mm
重: 5.6kg



▲ No.035 MODEL: 4T550RC

长: 485mm
重: 29.5kg

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锻不断之“座”

MOLDED ATTENTIVRLY,THE ULTIMATE CHOICE

“双剑锻造齿座”，经过10多道工艺锻打塑型，材料组织结构更紧密，机械性能更优越。科学合理的外形设计，使齿座配合度更好。尾部厚实没有中空，确定耐磨，大大延长使用时间。

"DOUBLE SWORD FORGING ADAPTOR",after more than 10 processes forging and shape, the material's structure is more closely, mechanical performance is superior. The scientific and reasonable design make the teeth fit better. Thick tip without hollow determine the wear-resistant,greatly extend they working life.



▲ No.001 MODEL: 207-939-3120-50

长: 332mm
重: 13.6kg



▲ No.002 MODEL: 205-939-7120-30

长: 295mm
重: 7.8kg



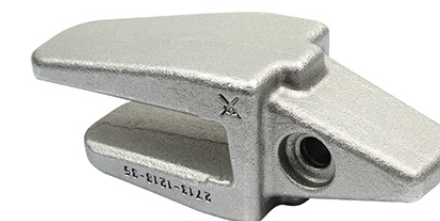
▲ No.003 MODEL: 205-939-7120-40

长: 295mm
重: 7.5kg



▲ No.004 MODEL: 208-939-3120-60

长: 407mm
重: 24.6kg



▲ No.005 MODEL: 2713-1218-35

长: 293mm
重: 9.2kg



▲ No.006 MODEL: 2713-1220-40

长: 360mm
重: 13.4g



▲ No.007 MODEL: 2713-1220-50

长: 362mm
重: 13.4kg



▲ No.008 MODEL: 713Y00033-50

长: 395mm
重: 18.7kg



▲ No.009 MODEL: 3G8354-40

长: 300mm
重: 8.7kg



▲ No.010 MODEL: 616464-50

长: 403mm
重: 21.4kg



▲ No.011 MODEL: 616464-60

长: 403mm
重: 20.9kg

基本数据表(斗齿)

序号	品牌	型号	零件号	总长	重量
1	小松	PC100RC	20X-70-14160	204	2.6
2	小松	PC200RCQ	205-70-19570	270	5.1
3	小松	PC200RC	205-70-19570	265	5.8
4	小松	PC200TL	205-70-19570	327	5.8
5	小松	PC200TH	205-70-19570	225	4.2
6	小松	PC300RCZ	207-70-14151	310	10
7	小松	PC300RC(Q)	207-70-14151	305	8.5
8	小松	PC300TL	207-70-14151	393	9.6
9	小松	PC400RCZ	208-70-14152	345	14.2
10	小松	PC400RCQ	208-70-14152	348	12.7
11	小松	PC400RC原机	208-70-14152	360	17.2
12	小松	PC400TL	208-70-14152	415	13.6
13	小松	PC400TLS-背槽	208-70-14152	413	12.2
14	大宇	DH150RC	2713-1221	230	3.8
15	大宇	DH150TL	2713-1221	280	3.1
16	大宇	DH220RCQ	2713-1217	260	5.2
17	大宇	DH220RC	2713-1217	257	5.8
18	大宇	DH220TL	2713-1217	326	5.9
19	大宇	DH300RC	2713-1219	288	7.8
20	大宇	DH300RCQ	2713-1219	291	7.1
21	大宇	DH300TL	2713-1219	343	7.2
22	大宇	DH360RC/370	2713-0032	314	11.1
23	大宇	DH360RCQ/370	2713-0032	317	10.1
24	大宇	DH360TL/370	2713-0032	396	10.8
25	大宇	DH420RCQ/500	2713-1236	362	15
26	大宇	DH420RCZ/500	2713-1236	350	16.5
27	大宇	DH420TL/500	2713-1236	443	14.6
28	卡特	E312RC	1U3252	231	3.2
29	卡特	E200BRC	1U3302	262	5.4
30	卡特	E320TH	1U3352	253	6.2
31	卡特	E320RC/322Q	1U3352	275	7.3
32	卡特	E320RCZ	1U3352	290	8.1
33	卡特	E320TL	1U3352	345	7.3
34	卡特	E325RC/SK350/约翰迪尔260	7T3402RC	309	10.7
35	卡特	E325TL	7T3402TL	395	9.8
36	卡特	E330RC	9W8452/1U3452	336	14
37	卡特	E330TL	9W8452/1U3452	415	12

基本数据表(斗齿)

序号	品牌	型号	零件号	总长	重量
38	卡特	E345RC/约翰迪尔400	9W8552	390	23.2
39	卡特	E345RCQ	9W8552	405	19.3
40	卡特	E345TL	9W8552	437	16
41	卡特	E345TLS-背槽	9W8552	440	15.2
42	沃尔沃	EC210RC/R200	14530544RC	288	7.7
43	沃尔沃	VOL360RC/460	14536800	341	15.8
44	沃尔沃	VOL360TL	14536800	435	12.8
45	沃尔沃	VOL360TL新款	14536800	435	13.5
46	沃尔沃	VOL360TLQ	14536800	433	13
47	沃尔沃	EC480RC	14553244SK	372	19.1
48	沃尔沃	EC480RCQ	14553244SK	371	16.6
49	沃尔沃	EC480TL	14553244SK	438	14.2
50	现代	R225-9RC		273	7
51	三一	LD700TL		507	23
52	三一	SY750TLZG		510	24.4
53	神钢	SK200TH		245	5.4
54	神钢	SK200RC		260	5.9
55	神钢	SK200TL		308	5.6
		D9	4T5502	485	29.5

基本数据表(斗座)

序号	品牌	型号	零件号	总长	重量
1	小松	PC200-40	205-939-7120-40	295	7.5
2	小松	PC200-30	205-939-7120-30	295	7.8
3	小松	PC300-50	207-939-3120-50	332	13.6
4	小松	PC400-60边	208-939-3120-60	407	24.5
5	小松	PC400-60中	208-939-3120-60	407	24.6
6	大宇	DH220-35	2713-1218-35	293	9.2
7	大宇	DH220-40	2713-1218-40	293	8.9
8	大宇	DH300-40	2713-1220-40	360	13.4
9	大宇	DH300-50	2713-1220-50	362	13.4
10	大宇	DH360-50	713Y00033	395	18.7
11	卡特	E320-40	3G8354-40	300	8.7
12	卡特	E330-50	6I6464-50	403	21.4
13	卡特	E330-60	6I6464-60	403	20.9

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